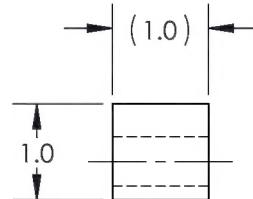
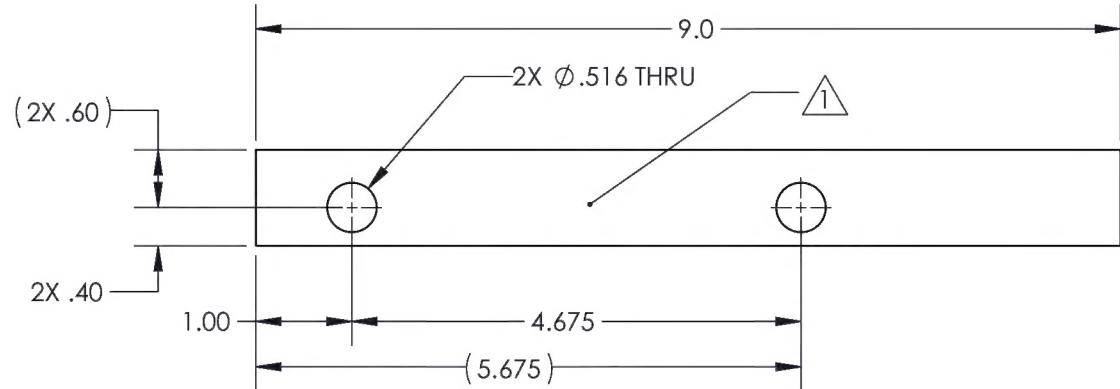
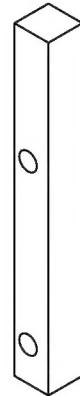


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	7/18/2013	CFS	
2	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/30/2014	DJN	RW



NOTE:

1 MACHINE ENGRAVE BATCH NUMBER.



TITLE: STIFFENER - OFFSET HOLES

DWG NO.	20NR-50	REV
MAT'L	4140	DRAWN BY: CANAM
		APPROVED <i>D. Weil</i>
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	HEAT TREAT RC 45-50
	.XXX ± .005	FRACTIONS ± 1/32
	.XX ± .01	ANGLES ± 5°
	.X ± .1	CAD PLATE YELLOW
	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC QQ-P-416F, TYPE II, CLASS II
	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
ASSY QTY	ASSY QTY	SCALE 1:2
B/O	Part #	DATE 12/1/1995
UNIT QTY	Description	SHEET 1 OF 1
	Material	
	B/O INFORMATION OR SPECIFICATIONS	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-50	1	STIFFENER - OFFSET HOLES	4140	1 X 1 X 9-1/8